



TECHNICAL DATA SHEET

GRODAL STCUT 10 H NEAT CUTTING OIL

DESCRIPTION

GRODAL STCUT 10 H is superior quality neat oil blended from high flash and low volatility mineral base oils. It contains Ester and sulphur as EP additive plus antioxidant additives for long life.

APPLICATION

GRODAL STCUT 10 H is suitable in machine tool lubrication and threading operations. It has been formulated to give excellent anti-wear and EP characteristics to cover a broad range of steel, titanium and non ferrous metal cutting operations like milling, drilling, tapping, reaming and grinding.

BENEFITS

- High oxidation stability.
- Preventing sludge formation during the operation for long period.
- Will not give excessive fumes or froth. No corrosion
- Good surface finish Multi metal machining for product consolidation Low mist formation High EP lubricity to minimize temperature build up Chlorine free

TECHNICAL DATA

Appearance	:	Yellow oil
Specific Gravity @ 30°C	:	0.83 – 0.86
Viscosity @40 °C	:	10 - 13 cSt.
Flash Point COC °C	:	Above 150
Additives	:	Sulphur and Ester
Pour Point	:	(-) 21

SAFETY

Store at ambient temperature and away from direct contact of fire. Avoid contact with water.

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Supersedes all earlier