

## TECHNICAL DATA SHEET

### GRODAL STCUT 22 NEAT CUTTING OIL

#### DESCRIPTION

GRODAL STCUT 22 is superior quality neat oil blended from high flash and low volatility mineral base oils. It contains high EP and antioxidant additives for long life.

#### APPLICATION

GRODAL STCUT 22 is suitable in machine tool lubrication and threading operations. It has been formulated to give excellent anti-wear and EP characteristics to cover a broad range of metal cutting operations.

#### BENEFITS

- High oxidation stability.
- Preventing sludge formation during the operation for long period.
- Will not give excessive fumes or froth.
- No corrosion
- Good surface finish

#### TECHNICAL DATA

Appearance	:	Pale to brown Clear oil
Sp. Gravity @ 30°C	:	0.81 – 0.85
Viscosity @ 40 °C	:	18 - 26 cSt.
Flash Point COC °C	:	Above 150

#### ADVICES

Store at ambient temperature and away from direct contact of fire. Avoid contact with water.

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