

TECHNICAL DATA SHEET

GRODAL STCUT 13

Neat Cutting Oil

DESCRIPTION

GRODAL STCUT 13 is superior quality cutting oil blended with low viscosity mineral base oils and additives. It contains corrosion preventive and antioxidant additives for long life of components.

APPLICATION

GRODAL STCUT 13 is suitable in machine tool lubrication, machining and cutting operations. It has been formulated to give excellent anti-wear characteristics to cover a broad range of metal cutting operations.

BENEFITS

- High oxidation stability.
- Preventing sludge formation during the operation for long period.
- Will not give excessive fumes or froth.
- No corrosion
- Good surface finish

TECHNICAL DATA

Appearance	:	Brown oil
Sp. Gravity @30°C	:	0.84 – 0.89
Viscosity B-4 Ford cup	:	12 – 15 sec.

ADVICES

Store at ambient temperature and away from direct contact of fire. Avoid contact with water.

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Supersedes all earlier*