

TECHNICAL DATA SHEET

GRODAL STCUT 204

DESCRIPTION

Grodal Stcut 204 is a brownish viscous fluid which is specially blended with extreme pressure additives, fatty esters for better lubricity and offers a stable film bonding to the metal surface.

APPLICATION GUIDELINES

Grodal Stcut 204 is widely used as a deep drawing and pressing lubricant for automotive components made of carbon steel and alloy steel. It can be applied on to the metal surface by brush or by roller coating.

BENEFITS

Excellent surface finish
Excellent die protection
Cleaner work place atmosphere
Good EP properties

TYPICAL CHARACTERISTICS

GRODAL STCUT 204

Appearance	:	Brown Viscous Liquid
Specific Gravity	:	0.96
Viscosity at 40°C mm²/s	:	230
Flash point	:	220°C minimum

*Issued on : 14.07.2009
Supersedes all earlier*