



TECHNICAL DATA SHEET

GRODAL STCUT DHD 15

NEAT CUTTING OIL

DESCRIPTION

GRODAL STCUT DHD 15 is superior quality neat oil blended from high flash and low volatility mineral base oils. It contains high EP and antioxidant additives for long life.

APPLICATION

GRODAL STCUT DHD 15 is suitable in machine tool lubrication, deep hole drilling, threading and broaching operations. It has been formulated to give excellent anti-wear and EP characteristics to cover a broad range of metal cutting operations.

BENEFITS

- High oxidation stability.
- Preventing sludge formation during the operation for long period.
- Will not give excessive fumes or froth.
- No corrosion.
- Good surface finish.
- Good for deep hole drilling.

TECHNICAL DATA

Appearance	:	Pale to brown Clear oil
Sp. Gravity @30°C	:	0.81 – 0.850
Viscosity @40 °C	:	12 - 16 cst.
Flash Point COC °C	:	Above 130

ADVICES

Store at ambient temperature and away from direct contact of fire. Avoid contact with water. This is not recommended for use on yellow metals.

SAFETY

This oil is unlikely to present any significant health or safety hazard when properly used in the recommended application as well as good standards of industrial and personal hygiene is maintained.

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Supersedes all earlier

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