

TECHNICAL DATA SHEET

GROFLUX 62

Liquid Fluxing Chemical for Galvanizing Line

INTRODUCTION:

GROFLUX 62 is a proprietary composite product for continuous and batch hot dip galvanizing line of steel. It is economical and efficient for activating metal surface prior to hot dip galvanizing. **GROFLUX 62** provides a desirable foam blanket and ensures proper cleaning and activation of continuous steel sheet before entering in molten zinc. pot.

MAINTENANCE:

Preheated **GROFLUX 62** should be added to the molten zinc pot by continuous dripping method or intermittent addition. Black dross residue floated on the zinc pot should be taken off by skimming from the surface. Foam blanket on the pot surface may measure the flux content in the bath. Generally 2.0-3.0 kg/ton **GROFLUX 62** is required in a continuous line. However, the consumption pattern is very much dependent on input sheet condition & line condition.

EQUIPMENT :

A mild steel or stainless steel tank fitted with heating arrangement may be used.

SAFETY:

Use protective gloves, spectacles, shoes etc. during handling of product.

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